





ThermoSync® Thermowells and Probes

The Solution for Accurate Gas Flow Measurement
PGI-TST March 2015

aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding





Introduction

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Please refer to our Technical Article "Reducing Thermowell Errors and Flow Stability Test Report – PGI-RTE" for additional data about the ThermoSync Theromwells and Probes. Additional test results regarding ThermoSync vs. Conventional Thermowells and Performance Evaluations can be obtained by calling Parker PGI's Customer Service at 713-744-9850.

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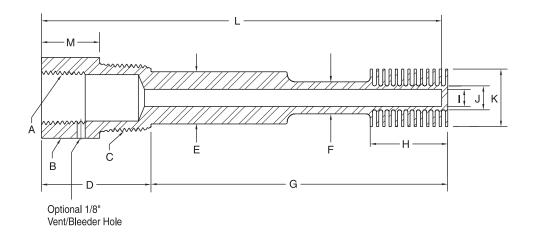
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ThermoSync Dimensions



Part Number	A	B (in.)	Process Connection C	D (in.)	E (in.)	F (in.)	G (in.)	H (in.)	I (in.)	J (in.)	K (in.)	L (in.)	M (in.)	Stem
TAN-12C0-L2	1/2" FNPT	1.25	1/2" MNPT	1.69	0.633	.495	2.22	1.20	.260	.37	.645	3.88	.90	Stepped
TAN-12C0-L4	1/2" FNPT	1.25	1/2" MNPT	1.69	0.633	.495	2.96	1.20	.260	.37	.645	4.75	.90	Stepped
TAN-12C0-L8	1/2" FNPT	1.25	1/2" MNPT	1.69	0.633	.495	4.59	1.20	.260	.37	.645	6.37	.90	Stepped
TAN-12C0-L12	1/2" FNPT	1.25	1/2" MNPT	1.69	0.633	N/A	6.66	1.20	.260	.37	.645	8.45	.90	Straight
TAN-12C0-L24	1/2" FNPT	1.25	1/2" MNPT	1.69	0.633	N/A	9.89	1.20	.260	.37	.645	11.67	.90	Straight
TAN-34C0-L2	1/2" FNPT	1.25	3/4" MNPT	1.69	0.808	.495	2.22	1.20	.260	.37	.85	3.82	.90	Stepped
TAN-34C0-L4	1/2" FNPT	1.25	3/4" MNPT	1.69	0.808	.495	2.96	1.20	.260	.37	.85	4.56	.90	Stepped
TAN-34C0-L8	1/2" FNPT	1.25	3/4" MNPT	1.69	0.808	.495	4.59	1.20	.260	.37	.85	6.20	.90	Stepped
TAN-34C0-L12	1/2" FNPT	1.25	3/4" MNPT	1.69	0.808	N/A	6.66	1.20	.260	.37	.85	8.26	.90	Straight
TAN-34C0-L24	1/2" FNPT	1.25	3/4" MNPT	1.69	0.808	N/A	9.89	1.20	.260	.37	.85	11.49	.90	Straight
TAN-10C0-L4	1/2" FNPT	1.375	1" MNPT	1.69	0.808	.495	2.96	1.20	.260	.37	.85	4.75	.90	Stepped
TAN-10C0-L8	1/2" FNPT	1.375	1" MNPT	1.69	0.808	.495	4.59	1.20	.260	.37	.85	6.37	.90	Stepped
TAN-10C0-L12	1/2" FNPT	1.375	1" MNPT	1.69	0.808	N/A	6.66	1.20	.260	.37	.85	8.45	.90	Straight
TAN-10C0-L24	1/2" FNPT	1.375	1" MNPT	1.69	0.808	N/A	9.89	1.20	.260	.37	.85	11.67	.90	Straight

All Thermowells

Material: 316L SS

Press/Temp: 4,900 PSI Max @ 330°F Flow: 100 FPS (L2, L4, L8, L12) or

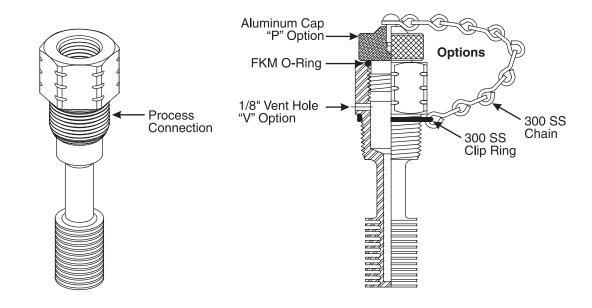
50 FPS (L24) max in 1000 PSI Natural Gas

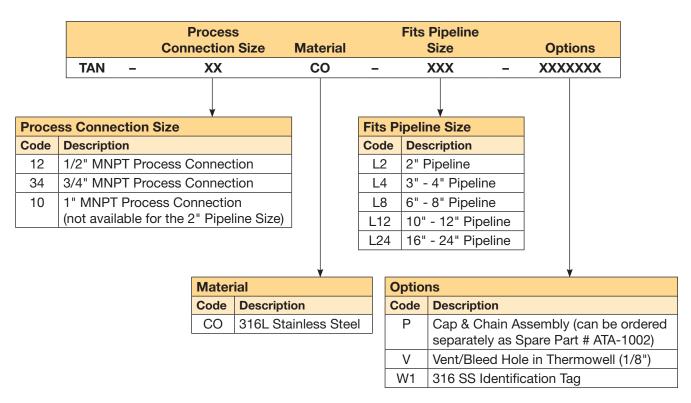
NOTE: Use a thermal coupling paste or fluid to couple the probe to the well ONLY in the lower .5 inches of the well. DO NOT fill the well with thermal coupling fluid. Spring load the probe to contact the bottom of the well.





Thermowell Ordering Information





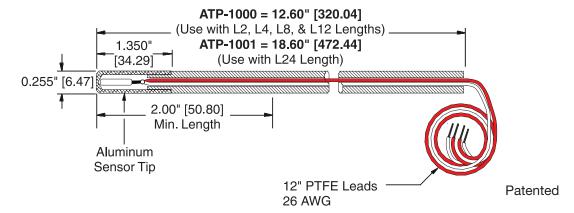




ATP-1000 & ATP-1001 Probe/Sensor

The ATP-1000/1001 RTD probes reduce thermal coupling errors from thermowells by using a unique two-piece protection tube. The body of the protection tube is made of insulating PVC plastic, thermally insulating the RTD sensor from the thermowell walls. This helps block the pipe thermal transfer down the protection tube to the sensor. The RTD sensor is mounted in a thermal conductive body for best accuracy and response.

For maximum accuracy, the ATP-1000 and ATP-1001 probes should be used with a TAN ThermoSync thermowell.



Specifications

- 4-wire platinum wire-wound RTD Element
- 100 Ohms at 0°C (IEC 751)
- PT 100 typical calibration coefficients (ITS-90)

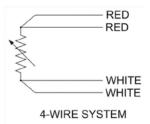
A (°C) 3.90830 x 10⁻³
B (°C) -5.77500 x 10⁻⁷
C (°C) -4.18301 x 10⁻¹²
Alpha (°C) 3.850 x 10⁻³
Delta (°C) 1.49990
Beta (°C) 0.10863

- Band 5 sensor, interchangeability accuracy ±0.025°C at 0°C, ±0.07°C at 50°C¹
- Calibration and accuracy certification service available
- -40°C (-40°F) to +60°C (+140°F) temperature range
- Sensor has high thermal conductivity hard-anodized aluminum tip for maximum thermal transfer between the thermowell and sensor
- PVC protection tube thermally insulates the thermowell neck from the sensor
- 26 AWG PTFE leads
- Probe length user-cut to fit application
- Probe body is laser marked with serial number and ratings for calibration traceability



Sensor Lead Connections

The 4-wire probe can be used with 4-wire, 3-wire and 2-wire RTD transmitters. For 3-wire systems, use two red leads and one white lead. Insulate the unused white lead (do not connect the unused white lead). For 2-wire systems, connect both red leads to one terminal and both white leads to the other terminal.



Protection Tube Cutting Procedure

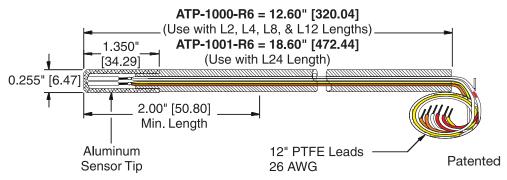
- 1. Determine the probe length required for your installation. Be sure to leave room for the springloaded fitting.
- 2. Using a small tubing cutter, score the plastic tubing about half-way through. To prevent damage to the sensor leads, never cut through the plastic protection tube with the tubing cutter. **Minimum probe length** is 2 inches.
- 3. Remove the tubing cutter and apply bending pressure at the score mark. The protection tube should break at the score mark. If excessive pressure is required, use the tubing cutter to make the score deeper.





The ATP-1000/1001-R6 RTD Dual RTD probes reduce thermal coupling errors from thermowells by using a unique two-piece protection tube. The body of the protection tube is made of insulating PVC plastic, thermally insulating the RTD sensors from the thermowell walls. This helps block the pipe thermal transfer down the protection tube to the sensors. The RTD sensors are mounted in a thermal conductive body for best accuracy and response.

For maximum accuracy, the ATP-1000-R6 and ATP-1001-R6 Dual RTD probes should be used with a TAN ThermoSync thermowell.



Specifications

- 6-wire platinum wire-wound RTD element
- 100 Ohms at 0°C (IEC 751)
- PT 100 typical calibration coefficients (ITS-90)

A (°C) 3.90830 x 10⁻³
B (°C) -5.77500 x 10⁻⁷
C (°C) -4.18301 x 10⁻¹²
Alpha (°C) 3.850 x 10⁻³
Delta (°C) 1.49990
Beta (°C) 0.10863

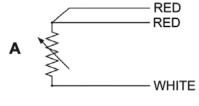
- Band 5 sensor, interchangeability accuracy ±0.025°C at 0°C, ±0.07°C at 50°C¹
- Calibration and accuracy certification service available
- -40°C (-40°F) to +60°C (+140°F) temperature range
- Sensor has high thermal conductivity hardanodized aluminum tip for maximum thermal transfer between the thermowell and sensor
- PVC protection tube thermally insulates the thermowell neck from the sensor
- 26 AWG PTFE leads
- Probe length user-cut to fit application
- Probe body is laser marked with serial number and ratings for calibration traceability

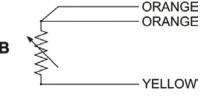


Sensor Lead Connections

The Dual RTD probe can be used with 3-wire and 2-wire RTD transmitters. For 3-wire systems, use the two red leads and one white lead for the first sensor, and the two orange leads and one yellow lead for the second sensor. For 2-wire

systems, connect both red leads to one terminal and the white lead to the other terminal for the first sensor, and connect both orange leads to one terminal and the yellow lead to the other terminal for the second sensor.





Protection Tube Cutting Procedure

- 1. Determine the probe length required for your installation. Be sure to leave room for the spring-loaded fitting.
- 2. Using a small tubing cutter, score the plastic tubing about half-way through. To prevent damage to the sensor leads, never cut through the plastic protection tube with the tubing cutter. **Minimum probe length is 2 inches.**
- 3. Remove the tubing cutter and apply bending pressure at the score mark. The protection tube should break at the score mark. If excessive pressure is required, use the tubing cutter to make the score deeper.





ATP-1000 RTP Probe/Sensor Calibration

Serial # 1634

Test Equipment

Model	Description	Serial Number	Calibration Date	Calibration Due
Hart 1521	6-1/2 Digit Thermometer	A13579	5/16/2001	
Hart 7102	-5 to 125 C Micro-Bath	A13424	2/12/2001	
Agilent 34401A	6-1/2 Digit Multimeter	US36130957	11/19/2003	11/19/2004

Test Measurements

Temperature °F	Temperature °C	Resistance
32.957	0.532	100.185
75.043	23.913	109.292
89.984	32.213	112.516
119.958	48.866	118.949

Temperature 22°C / 72°F

Date 8/13/2004

Callendar—Van Dusen Coefficients

Coefficient	IPRT Typical **	Calibrations Coefficient's
R @°C	100.000	99.969
Alpha	0.00385	0.00385698
Delta	1.4999	1.47929
Beta	0.10863	*
А	3.908300 E-03	3.91404 E-3
В	-5.77500 E-07	-5.70561 E-7
С	-4.18301 E-12	-4.18984 E-12

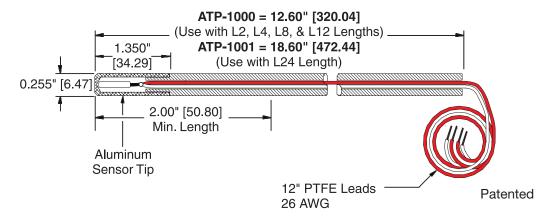
Calibration accuracy: +/- 0.025°C or +/- 0.05°F

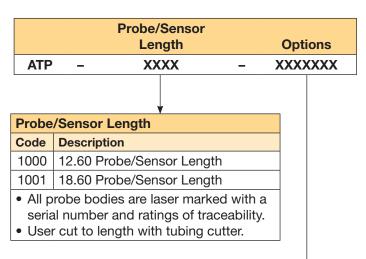




^{*} The beta coefficient is only used for temperatures below °C. The value for the beta coefficient is not solved because there are no samples below 0°C. Use the Typical beta coefficient.

^{**} Coefficient's IAW ITS90.



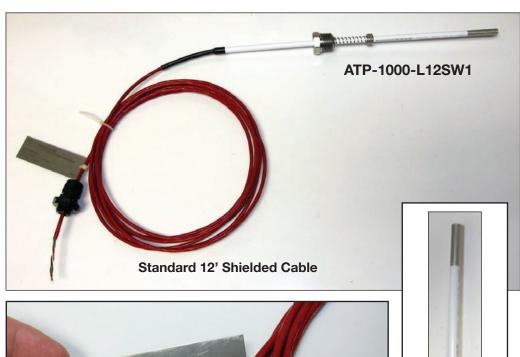


Option	Options					
Code	Description					
Α	Armored Cable (valid only with LXX option)					
С	RTD Calibration (4-Point or 6-Point, depending on RTD selected)					
L12	12 foot Shielded Cable Leads with Weather-Tite Connector Seal					
L24	24 foot Shielded Cable Leads with Weather-Tite Connector Seal					
L50	50 foot Shielded Cable Leads with Weather-Tite Connector Seal					
NXX	Non-Standard RTD Length (valid only with LXX option; 1 increments; minimum length 2)					
R6	6-Wire Dual RTD Probe					
S	Spring Loaded (includes Spring, Locking Collar and 1/2" MNPT fitting)					
W1	316 SS Identification Tag					
W1C	316 SS Tag with Calibration data (valid only with C option)					





RTD Probe/Sensor Options



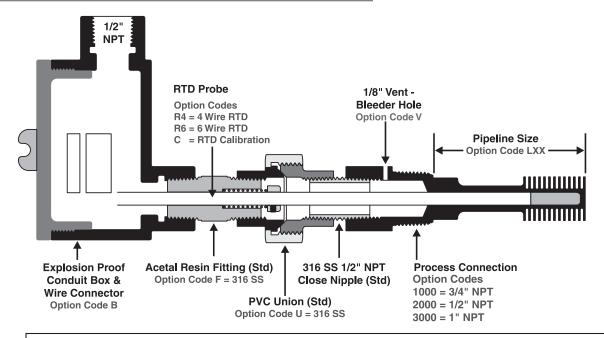




Only

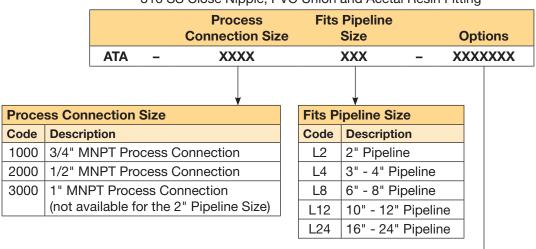






ATA Base Models Consist of: 316 SS ThermoSync® Thermowell, 316 SS Close Nipple, PVC Union & Acetal Resin Fitting

ATA Base Models Consist of 316 SS ThermoSync Thermowell, 316 SS Close Nipple, PVC Union and Acetal Resin Fitting

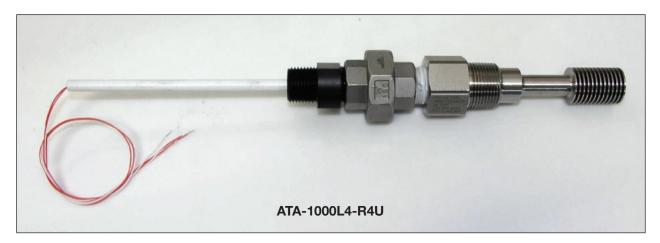


Option	ns
Code	Description
В	Explosion-Proof Conduit Box (includes connector for RTD-1/2" NPT connections)
С	RTD Calibration (4-Point or 6-Point, depending on RTD selected)
F	316 SS RTD fitting (acetal resin standard)
Р	Cap & Chain Assembly (can be ordered separately as Spare Part # ATA-1002)
R4	4-Wire Spring-Loaded RTD Probe
R6	6-Wire Spring-Loaded Dual RTD Probe
U	316 SS Union (PVC standard)
V	Vent/Bleed Hole in Thermowell (1/8")
W1	316 SS Identification Tag
W1C	316 SS Tag with Calibration data (valid only with C option)



















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- 9. Special Tooling. A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture Products. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the Products, even if such apparatus has been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller has the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.
- 10. <u>Buyer's Obligation</u>; <u>Rights of Seller</u>. To secure payment of all sums due or otherwise, Seller retains a security interest in all Products delivered to Buyer and this agreement is deemed to be a Security Agreement under the Uniform Commercial Code. Buyer authorizes Seller as its attorney to execute and file on Buyer's behalf all documents Seller deems necessary to perfect its security interest.
- 11. Improper Use and Indemnity. Buyer shall indemnify, defend, and hold Seller harmless from any losses, claims, liabilities, damages, lawsuits, judgments and costs (including attorney fees and defense costs), whether for personal injury, property damage, patent, trademark or copyright infringement or any other claim, brought by or incurred by Buyer.

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- 12. <u>Cancellations and Changes</u>. Buyer may not cancel or modify or cancel any order for any reason, except with Seller's written consent and upon terms that will indemnify, defend and hold Seller harmless against all direct, incidental and consequential loss or damage. Seller may change Product features, specifications, designs and availability.
- 13. <u>Limitation on Assignment</u>. Buyer may not assign its rights or obligations under this agreement without the prior written consent of Seller.
- 14. Force Majeure. Seller does not assume the risk and is not liable for delay or failure to perform any of Seller's obligations by reason of events or circumstances beyond its reasonable control (hereinafter "Events of Force Majeure"). Events of Force Majeure shall include without limitation: accidents, strikes or labor disputes, acts of any government or government agency, acts of nature, delays or failures in delivery from carriers or suppliers, shortages of materials, or any other cause beyond Seller's reasonable control.
- 15. <u>Waiver and Severability.</u> Failure to enforce any provision of this agreement will not invalidate that provision; nor will any such failure prejudice Seller's right to enforce that provision in the future. Invalidation of any provision of this agreement by legislation or other rule of law shall not invalidate any other provision herein. The remaining provisions of this agreement will remain in full force and effect.
- 16. <u>Termination</u>. Seller may terminate this agreement for any reason and at any time by giving Buyer thirty (30) days prior written notice. Seller may immediately terminate this agreement, in writing, if Buyer: (a) breaches any provision of this agreement (b) appoints a trustee, receiver or custodian for all or any part of Buyer's property (c) files a petition for relief in bankruptcy on its own behalf, or one if filed by a third party (d) makes an assignment for the benefit of creditors; or (e) dissolves its business or liquidates all or a majority of its assets.
- 17. Governing Law. This agreement and the sale and delivery of all Products are deemed to have taken place in, and shall be governed and construed in accordance with, the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to this agreement.
- 18. Indemnity for Infringement of Intellectual Property Rights. Seller is not liable for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Section. Seller will defend and indemnify Buyer against allegations of infringement of U.S. patents, U.S. trademarks, copyrights, trade dress and trade secrets ("Intellectual Property Rights"). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that a Product sold pursuant to this agreement infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If a Product is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using the Product, replace or modify the Product so as to make it noninfringing, or offer to accept return of the Product and refund the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller is not liable for claims of infringement based on information provided by Buyer, or directed to Products delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any Product sold hereunder. The foregoing provisions of this Section constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.
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- 20. Compliance with Laws. Buyer agrees to comply with all applicable laws, regulations, and industry and professional standards of care, including those of the United Kingdom, the United States of America, and the country or countries in which Buyer may operate, including without limitation the U. K. Bribery Act, the U.S. Foreign Corrupt Practices Act ("FCPA"), the U.S. Anti-Kickback Act ("Anti-Kickback Act") and the U.S. Food Drug and Cosmetic Act ("FDCA"), each as currently amended, and the rules and regulations promulgated by the U.S. Food and Drug Administration ("FDA"), and agrees to indemnify and hold harmless Seller from the consequences of any violation of such provisions by Buyer, its employees or agents. Buyer acknowledges that it is familiar with the provisions of the U. K. Bribery Act, the FCPA, the FDA, and the Anti-Kickback Act, and certifies that Buyer will adhere to the requirements thereof. In particular, Buyer represents and agrees that Buyer will not make any payment or give anything of value, directly or indirectly to any governmental official, any foreign political party or official thereof, any candidate for foreign political office, or any commercial entity person, for the purpose of influencing such person to purchase Products or otherwise benefit the business of Seller.







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- Commercial transports
- Land-based weapons systems Military aircraft
- Missilés & launch vehicles
- Regional transports
- Unmanned aerial vehicles

Key Products

- Flight control systems & components
- Fluid conveyance systems
- Fluid metering delivery & atomization devices
- Fuel systems & components
- Hydraulic systems & components
- Inert nitrogen generating systems
- Pneumatic systems & components
- Wheels & brakes



CLIMATE CONTROL

Key Markets

- Agriculture
- Air conditioning
- Food, beverage & dairy
- Life sciences & medical
- Precision cooling
- Processing
- Transportation

Key Products

- CO2 controls Electronic controllers
- Filter driers
- Hand shut-off valves
- Hose & fittings
- Pressure regulating valves
- Refrigerant distributors Safety relief valves
- Solenoid valves
- Thermostatic expansion valves



ELECTROMECHANICAL

Key Markets

- Aerospace
- Factory automation
- Life science & medical
- Machine tools
- Packaging machinery
- Paper machinery
- Plastics machinery & converting
- Primary metals
- Semiconductor & electronics
- Textile
- Wire & cable

Key Products

- AC/DC drives & systems
- Electric actuators, gantry robots
- Electrohydrostatic actuation systems Electromechanical actuation systems
- Human machine interface
- Linear motors
- Stepper motors, servo motors, drives & controls
- Structural extrusions



FILTRATION

Key Markets

- Food & beverage
- Industrial machinery
- Life sciences
- Marine
- Mobile equipment
- Oil & gas
- Power generation
- Process Transportation

Key Products

- Analytical gas generators
- Compressed air & gas filters
- Condition monitoring
- Engine air, fuel & oil filtration & systems
- Hydraulic, lubrication & coolant filters
- Process, chemical, water & microfiltration filters
- Nitrogen, hydrogen & zero air generators



FLUID & GAS HANDLING

Kev Markets

- Aerospace Agriculture
- Bulk chemical handling
- Construction machinery
- Food & beverage
- Fuel & gas delivery
- Industrial machinery
- Mobile Oil & gas
- Transportation
- Welding

Key Products

- Brass fittings & valves
- Diagnostic equipment
- Fluid conveyance systems
- Industrial hose PTFE & PFA hose, tubing & plastic fittings
- Rubber & thermoplastic hose & couplings
- Tube fittings & adapters
- Quick disconnects



HYDRAULICS

Kev Markets

- Aerospace
- Aerial lift
- Agriculture Construction machinery
- Industrial machinery
- Mining
- Power generation & energy
- Truck hydraulics

Key Products

- Diagnostic equipment
- Hydraulic cylinders
- & accumulators Hydraulic motors & pumps
- Hydraulic systems
- Hydraulic valves & controls
- Power take-offs Rubber & thermoplastic hose
- & couplings Tube fittings & adapters
- Quick disconnects



PNEUMATICS

- **Key Markets**
- Aerospace Conveyor & material handling
- Factory automation
- Life science & medical
- Machine tools
- Packaging machinery Transportation & automotive

Key Products

- Air preparation
- Brass fittings & valves
- Manifolds
- Pneumatic accessories
- Pneumatic actuators & grippers
- Pneumatic valves & controls Quick disconnects
- Rotary actuators
- Rubber & thermoplastic hose
- & couplings Structural extrusions
- Thermoplastic tubing & fittings
- Vacuum generators, cups & sensors



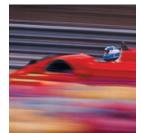
PROCESS CONTROL

Key Markets

- Chemical & refining
- Food, beverage & dairy
- Medical & dental
- Microelectronics Oil & gas

Power generation

- **Key Products** Analytical sample conditioning products
- & systems Fluoropolymer chemical delivery fittings, valves
- & numps High purity gas delivery
- fittings, valves & regulators Instrumentation fittings.
- valves & regulators Medium pressure fittings
- & valves Process control manifolds



SEALING & SHIELDING

Key Markets

- Aerospace Chemical processing
- Consumer Energy, oil & gas
- Fluid power General industrial
- Information technology Life sciences
- Military
- Semiconductor Telecommunications
- Transportation
- **Key Products** Dynamic seals
- Elastomeric o-rings EMI shielding
- Extruded & precision-cut, fabricated elastomeric seals Homogeneous & inserted elastomeric
- shapes
- High temperature metal seals Metal & plastic retained composite seals
- Thermal management



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